Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name
E-Kleen 129L

Product Use
Cleaner

Manufacturer Information
Electrochemical Products Inc.
17000 West Lincoln Ave
New Berlin, WI 53151
Phone: 262-786-9330
Emergency Phone #: Chemtrec #800-424-9300 (CCN7498)
E-mail: us-sales@epi.com
www.epi.com
Fax: 262-786-9403

Section 2 - HAZARDS IDENTIFICATION

Classification in accordance with paragraph (d) of 29 CFR 1910.1200.
Acute Toxicity - Oral - Category 4
Skin Corrosion/Irritation - Category 1
Serious Eye Damage/Eye Irritation - Category 1
Hazardous to the Aquatic Environment - Acute - Category 3

GHS Label Elements

Symbol(s)

Signal Word
Danger

Hazard Statement(s)
Harmful if swallowed
Causes severe skin burns and eye damage
Harmful to aquatic life

Precautionary Statement(s)

Prevention
Wear protective gloves/protective clothing/eye protection/face protection
Wash thoroughly after handling
Do not eat, drink or smoke when using this product
Avoid release to the environment
Do not breathe dusts or mists

Response
IF INHALED: Remove person to fresh air and keep comfortable for breathing
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy
to do. Continue rinsing
IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with
water/shower
Wash contaminated clothing before reuse
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
Immediately call a POISON CENTER or doctor
Specific treatment (see label)

Storage
Store locked up

Disposal
Dispose of contents/container in accordance with local/regional/national/international regulations

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>CAS</th>
<th>Component Name</th>
<th>Percent</th>
</tr>
</thead>
<tbody>
<tr>
<td>7732-18-5</td>
<td>Water</td>
<td>55-65</td>
</tr>
<tr>
<td>1310-73-2</td>
<td>Sodium hydroxide</td>
<td>15-25</td>
</tr>
<tr>
<td>1310-58-3</td>
<td>Potassium hydroxide</td>
<td>10-15</td>
</tr>
<tr>
<td>1344-09-8</td>
<td>Sodium silicate</td>
<td>1-5</td>
</tr>
<tr>
<td>527-07-1</td>
<td>Sodium gluconate</td>
<td>1-10</td>
</tr>
</tbody>
</table>
Section 4 - FIRST AID MEASURES

**Inhalation**
If inhaled, immediately remove the affected person to fresh air. If the affected person is not breathing, apply artificial respiration. Call a physician if symptoms develop or persist.

**Skin**
For skin contact flush with large amounts of water while removing contaminated clothing. If irritation develops or persists, seek medical attention. If skin still feels slippery, caustic maybe still present in large enough quantities to cause rash burn. Continue to wash the affective area until it does not feel slippery.

**Eyes**
Immediately flush eyes with water for at least 15 minutes, while holding eyelids open. Seek medical attention at once.

**Ingestion**
Do not induce vomiting unless directed to do so by medical personnel. If conscious, drink large quantities of water or acidic beverages like tomato or orange juice or carbonated soft drinks. If vomiting does occur administer additional water. Never give anything by mouth to a victim who is unconscious or is having convulsions. Get medical attention or advice.

**Most Important Symptoms/Effects**

**Acute**
Causes severe irritation or burns to the eyes, skin, gastrointestinal tract, and respiratory system.

Section 5 - FIRE FIGHTING MEASURES

**Extinguishing Media**

**Suitable Extinguishing Media**
Dry chemical, foam, carbon dioxide, water fog.

**Unsuitable Extinguishing Media**
None known.

**Special Hazards Arising from the Chemical**
Contact with some metals, particularly magnesium, aluminum, zinc (galvanized) can rapidly generate hydrogen which can be explosive.

**Hazardous Combustion Products**
None.

**Fire Fighting Measures**
Firefighters should wear full protective clothing including self contained breathing apparatus.

Section 6 - ACCIDENTAL RELEASE MEASURES
Personal Precautions, Protective Equipment and Emergency Procedures
Isolate area. Keep unnecessary personnel away. Persons not wearing appropriate protective equipment should be excluded from area of spill until clean-up has been completed.

Methods and Materials for Containment and Cleaning Up
Contain the discharged material. Stop source of leak if possible. Block any potential routes to water systems. Ventilate the contaminated area. Absorb spilled product with a commercial oil absorbent, such as sand or earth. Shovel absorbed material into appropriate container for disposal. Wear appropriate protective equipment and clothing during clean-up. Avoid skin contact and inhalation of vapors during disposal of spills. Isolate area. Keep unnecessary personnel away. Follow all Local, State, Federal and Provincial regulations for disposal. Surfaces may become slippery after spillage. Neutralize with dilute acid. Flush spill area with water followed by liberal coverage of sodium bicarbonate.

Environmental Precautions
Do not allow the spilled product to enter public drainage system or open water courses.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling
Avoid getting this material into contact with your skin and eyes. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

Conditions for Safe Storage, Including any Incompatibilities
Store locked up
Keep container tightly closed in a cool, well-ventilated place.

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

<table>
<thead>
<tr>
<th>Component</th>
<th>Limit</th>
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</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
</tr>
<tr>
<td>ACGIH:</td>
<td>2 mg/m3 Ceiling</td>
</tr>
<tr>
<td>NIOSH:</td>
<td>2 mg/m3 Ceiling</td>
</tr>
<tr>
<td></td>
<td>10 mg/m3IDLH</td>
</tr>
<tr>
<td>OSHA (US):</td>
<td>2 mg/m3TWA</td>
</tr>
<tr>
<td>Mexico:</td>
<td>2 mg/m3Ceiling</td>
</tr>
<tr>
<td>Potassium hydroxide</td>
<td>1310-58-3</td>
</tr>
<tr>
<td>ACGIH:</td>
<td>2 mg/m3 Ceiling</td>
</tr>
</tbody>
</table>
 Biological limit value
There are no biological limit values for any of this product's components.

Engineering Controls
Use general ventilation and use local exhaust, where possible, in confined or enclosed spaces.

Individual Protection Measures, such as Personal Protective Equipment

Eye/face protection
Wear chemical goggles; face shield (if splashing is possible).

Skin Protection
Use of protective coveralls and long sleeves is recommended to prevent skin contact. Use of an impervious apron is recommended.

Respiratory Protection
If ventilation is not sufficient to effectively prevent buildup of vapor/mist/fume/dust, appropriate NIOSH/MSHA respiratory protection must be provided.

Glove Recommendations
Use chemical resistant impervious gloves.

Protective Materials
Eye wash fountain and emergency showers are recommended.

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### Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
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<tr>
<td>Odor</td>
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</tr>
<tr>
<td>Odor Threshold</td>
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</tr>
<tr>
<td>Melting Point</td>
<td>Not available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>45 - 50 °F (7.22-10 °C)</td>
</tr>
<tr>
<td>Boiling Point Range</td>
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<tr>
<td>Autoignition</td>
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<tr>
<td>Lower Explosive Limit</td>
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</tr>
<tr>
<td>Upper Explosive Limit</td>
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</tr>
<tr>
<td>Physical State</td>
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<tr>
<td>Color</td>
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<td>13 - 14</td>
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<tr>
<td>Boiling Point</td>
<td>&gt;220 °F (104 °C)</td>
</tr>
<tr>
<td>Evaporation Rate</td>
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</tr>
<tr>
<td>Flammability (solid, gas)</td>
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</tr>
<tr>
<td>Flash Point</td>
<td>Not available</td>
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<tr>
<td>Decomposition</td>
<td>Not available</td>
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<tr>
<td>Vapor Pressure</td>
<td>Not available</td>
</tr>
</tbody>
</table>
Safety Data Sheet

Material Name: E-Kleen 129L
SDS ID: EPI-0088c

<table>
<thead>
<tr>
<th>Vapor Density (air=1)</th>
<th>Not available</th>
<th>Specific Gravity (water=1)</th>
<th>1.4 - 1.5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Water Solubility</td>
<td>Completely</td>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available</td>
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<tr>
<td>Viscosity</td>
<td>Not available</td>
<td>Solubility (Other)</td>
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</tr>
<tr>
<td>Density</td>
<td>Not available</td>
<td>VOC</td>
<td>0</td>
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</table>

Section 10 - STABILITY AND REACTIVITY

Reactivity
Explosive HYDROGEN GAS may be released if aqueous solutions of this material come into contact with reactive metals (IRON, ZINC, ALUMINUM).

Chemical Stability
Stable under normal conditions.

Possibility of Hazardous Reactions
Will not occur.

Conditions to Avoid
Avoid contact with extreme heat. Avoid contact with acids.

Incompatible Materials
This product may react with strong acids.

Hazardous decomposition products
Carbon monoxide and carbon dioxide.

Thermal decomposition products
Upon thermal decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

Section 11 - TOXICOLOGICAL INFORMATION

Acute and Chronic Toxicity

Component Analysis - LD50/LC50
The components of this material have been reviewed in various sources and the following selected endpoints are published:
Water (7732-18-5)
Oral LD50 Rat >90 mL/kg
Sodium hydroxide (1310-73-2)
Immediate Effects
No information on significant adverse effects.

Delayed Effects
No information on significant adverse effects.

Irritation/Corrosivity Data
No data available.

Respiratory Sensitization
No data available.

Dermal Sensitization
No data available.

Component Carcinogenicity
None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA

Germ Cell Mutagenicity
No data available.

Reproductive Toxicity
No data available.

Specific Target Organ Toxicity - Single Exposure
No data available.

Specific Target Organ Toxicity - Repeated Exposure
No data available.

Aspiration hazard
No data available.

Medical Conditions Aggravated by Exposure
No data available.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicity
Because of the high pH of this product, it would be expected to produce significant ecotoxicity upon exposure to aquatic organisms and aquatic systems.

Component Analysis - Aquatic Toxicity
**Section 13 - DISPOSAL CONSIDERATIONS**

**Disposal Methods**
As shipped, this product would be considered a D002 (corrosive) waste. The U.S. EPA has not published waste numbers for this product's components. Waste must be handled in accordance with all federal, state, provincial, and local regulations. In case of large spills, follow all facility Emergency Response Procedures. Do not allow this material to into sewers/water supplies. Do not reuse container. Dispose of container and any unused contents in accordance with Federal, State, Provincial and Local Waste Regulations.

**Section 14 - TRANSPORT INFORMATION**

**US DOT Information:**

Shipping Name: Potassium hydroxide, Sodium hydroxide solution  
Hazard Class: 8  
UN/NA #: UN1760  
Packing Group: II  
Required Label(s): Corrosive

**TDG Information:**

Shipping Name: Potassium hydroxide, Sodium hydroxide solution  
Hazard Class: 8  
UN#: UN1760  
Packing Group: II  
Required Label(s): Corrosive

**Section 15 - REGULATORY INFORMATION**

**U.S. Federal Regulations**
This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS</th>
<th>CA</th>
<th>MA</th>
<th>MN</th>
<th>NJ</th>
<th>PA</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sodium hydroxide</td>
<td>1310-73-2</td>
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<tr>
<td>CERCLA:</td>
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<tr>
<td></td>
<td>1000 lbfinal RQ; 454 kgfinal RQ</td>
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<td></td>
</tr>
<tr>
<td>Potassium hydroxide</td>
<td>1310-58-3</td>
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<tr>
<td>CERCLA:</td>
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</table>

**U.S. State Regulations**

The following components appear on one or more of the following state hazardous substances lists:

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<td>Yes</td>
</tr>
</tbody>
</table>

**Not listed under California Proposition 65**

**Canadian WHMIS Ingredient Disclosure List (IDL)**

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on MSDSs if they are included in products which meet WHMIS criteria specified in the Controlled Products Regulations and are present above the threshold limits listed on the IDL.

<table>
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<td>1 %</td>
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<td></td>
<td>1 %</td>
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</table>

**Component Analysis - Inventory**

**Water (7732-18-5)**

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</thead>
<tbody>
<tr>
<td>Yes</td>
<td>DSL</td>
<td>EIN</td>
<td>Yes</td>
<td>Yes</td>
<td>No</td>
<td>No</td>
<td>Yes</td>
<td>No</td>
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**Sodium hydroxide (1310-73-2)**

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<td>EIN</td>
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<td>Yes</td>
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Safety Data Sheet

Material Name: E-Kleen 129L

SDS ID: EPI-0088c

Potassium hydroxide (1310-58-3)

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Sodium silicate (1344-09-8)

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<tbody>
<tr>
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<td>DSL</td>
<td>EIN</td>
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<td>Yes</td>
<td>Yes</td>
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<td>No</td>
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Sodium gluconate (527-07-1)

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<tbody>
<tr>
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<td>DSL</td>
<td>EIN</td>
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<td>Yes</td>
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<td>Yes</td>
<td>No</td>
<td>Yes</td>
<td>Yes</td>
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</tbody>
</table>

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Section 16 - OTHER INFORMATION

**HMIS Rating**

Health: 3 Fire: 0 Reactivity: 1
Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

**NFPA Ratings**

Health: 3 Fire: 0 Reactivity: 1
Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

**Key / Legend**

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™
- ChemADVISOR’s Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States.