

SAFETY DATA SHEET



Revision date 27-Dec-2022

Revision Number 1

1. Identification

Product identifier

Product Name Insta Rust 340

Other means of identification

Product Code(s) EPI-0445

UN number or ID number UN1824

Synonyms None

Details of the supplier of the safety data sheet

Manufacturer Address

Electrochemical Products Inc.
17000 West Lincoln Ave
New Berlin, WI 53151
Phone: 262-786-9330
E-mail: us-sales@epi.com
www.epi.com
Fax: 262-786-9403

Emergency telephone number

Emergency Telephone NCEC (#EPI-29003) +1 202 464 2554, +44 1865 407333

2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

Hazard statements

Harmful if swallowed
Causes severe skin burns and eye damage



Appearance Slightly Amber viscous solution

Physical state Liquid

Odor Odorless

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Do not eat, drink or smoke when using this product
 Do not breathe dusts or mists
 Wear protective gloves/protective clothing/eye protection/face protection

Precautionary Statements - Response

IF exposed or if you feel unwell:
 Immediately call a POISON CENTER or doctor/physician
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 If eye irritation persists: Get medical advice/attention
 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower
 Wash contaminated clothing before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove person to fresh air and keep comfortable for breathing
 Immediately call a POISON CENTER or doctor
 IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell
 Rinse mouth
 Do NOT induce vomiting

Precautionary Statements - Storage

Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other information

May be harmful in contact with skin. Toxic to aquatic life. Harmful to aquatic life. Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Substance

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Trade secret
Sodium hydroxide	1310-73-2	50-60	*
Water	7732-18-5	40-50	*
Zinc oxide	1314-13-2	5-10	*
Trade secret	Trade secret	0.5-2	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. If symptoms persist, call a physician.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation or rash occurs: Get medical advice/attention.
Ingestion	Do NOT induce vomiting. Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Get immediate medical advice/attention.
Self-protection of the first aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid contact with skin, eyes or clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation.

Indication of any immediate medical attention and special treatment needed

Note to physicians Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.

5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.
Explosion data	
Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Attention! Corrosive material. Avoid contact with skin, eyes or clothing. Ensure adequate

ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children. Protect from moisture. Store locked up. Store away from other materials.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Sodium hydroxide 1310-73-2	Ceiling: 2 mg/m ³	TWA: 2 mg/m ³	IDLH: 10 mg/m ³ Ceiling: 2 mg/m ³
Zinc oxide 1314-13-2	STEL: 10 mg/m ³ respirable particulate matter TWA: 2 mg/m ³ respirable particulate matter	TWA: 5 mg/m ³ fume TWA: 15 mg/m ³ total dust TWA: 5 mg/m ³ respirable fraction (vacated) TWA: 5 mg/m ³ fume (vacated) TWA: 10 mg/m ³ total dust (vacated) TWA: 5 mg/m ³ respirable fraction (vacated) STEL: 10 mg/m ³ fume	IDLH: 500 mg/m ³ Ceiling: 15 mg/m ³ dust TWA: 5 mg/m ³ dust and fume STEL: 10 mg/m ³ fume

Biological occupational exposure limits

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection	Tight sealing safety goggles. Face protection shield.
Hand protection	Wear suitable gloves. Impervious gloves.
Skin and body protection	Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.
General hygiene considerations	Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state	Liquid
Appearance	Slightly Amber viscous solution
Color	amber
Odor	Odorless

Property	Values	Remarks • Method
pH	11.5 - 13.5	None known
Melting point / freezing point	7.2 - 10 °C / 45 - 50 °F	None known
Boiling point / boiling range	115 °C / 239 °F	None known
Flash point	No data available	None known
Relative density	1.4 - 1.6	None known
Water solubility	Completely	None known

Other information

VOC Content (%)	0
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10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods.
Incompatible materials	Acids. Bases. Oxidizing agent.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information**Information on likely routes of exposure****Product Information**

Inhalation	Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.
Skin contact	Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May be harmful in contact with skin.
Ingestion	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. Burning. May cause blindness. Coughing and/ or wheezing.

Acute toxicity

Numerical measures of toxicity

No information available

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	637.50 mg/kg
ATEmix (dermal)	2,457.50 mg/kg
ATEmix (inhalation-dust/mist)	43.50 mg/l

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Sodium hydroxide 1310-73-2	= 325 mg/kg (Rat)	= 1350 mg/kg (Rabbit)	-
Water 7732-18-5	> 90 mL/kg (Rat)	-	-
Zinc oxide 1314-13-2	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rat)	> 5700 mg/m ³ (Rat) 4 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes burns.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Risk of serious damage to eyes. Causes burns.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Target organ effects	Respiratory system, Eyes, Skin.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

12. Ecological information

Ecotoxicity Toxic to aquatic life. Toxic to aquatic life with long lasting effects. Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Sodium hydroxide 1310-73-2	-	LC50: =45.4mg/L (96h, Oncorhynchus mykiss)	-	-
Zinc oxide 1314-13-2	-	LC50: =1.55mg/L (96h, Danio rerio)	-	-

Persistence and degradability No information available.

Bioaccumulation There is no data for this product.

Other adverse effects No information available.

13. Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

14. Transport information

DOT

UN number or ID number	UN1824
Proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
Reportable Quantity (RQ)	(Sodium hydroxide: RQ (kg)= 454.00) Sodium hydroxide: RQ (lb)= 1000.00
DOT reportable quantity kg (calculated)	Sodium hydroxide: RQ (kg)= 898.00

DOT Reportable Quantity lbs. (calculated)	Sodium hydroxide: RQ (lb)= 1978.00
Special Provisions	B2, IB2, N34, T7, TP2
DOT Marine Pollutant	I
Marine pollutant	Zinc oxide
Description	UN1824, Sodium hydroxide solution, 8, II, Marine pollutant (Zinc oxide)
Emergency Response Guide Number	154

TDG

UN number or ID number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
Description	UN1824, Sodium hydroxide solution, 8, II

MEX

UN number or ID number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
Description	UN1824, Sodium hydroxide solution, 8, II

ICAO (air)

UN number or ID number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
Description	UN1824, Sodium hydroxide solution, 8, II
Special Provisions	A3

IATA

UN number or ID number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
Description	UN1824, Sodium hydroxide solution, 8, II
Special Provisions	A3, A803
ERG Code	8L

IMDG

UN number or ID number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
EmS-No	F-A, S-B
Marine pollutant	P
Description	UN1824, Sodium hydroxide solution, 8, II, Marine pollutant

RID

UN number or ID number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
Classification code	C5
Description	UN1824, Sodium hydroxide solution, 8, II, Environmentally Hazardous

ADR

UN number or ID number	UN1824
UN proper shipping name	Sodium hydroxide solution
Transport hazard class(es)	8
Packing group	II
Classification code	C5
Tunnel restriction code	(E)

Description UN1824, Sodium hydroxide solution, 8, II, (E), Environmentally Hazardous

ADN

UN number or ID number UN1824
UN proper shipping name Sodium hydroxide solution
Transport hazard class(es) 8
Packing group II
Classification code C5
Description UN1824, Sodium hydroxide solution, 8, II, Environmentally Hazardous
Equipment Requirements PP, EP

15. Regulatory information**International Inventories**

TSCA Complies

Chemical name	CAS No	US TSCA Inventory listing	US TSCA inactive/active designation
Sodium hydroxide	1310-73-2	Present	Active
Water	7732-18-5	Present	Active
Zinc oxide	1314-13-2	Present	Active
Trade secret	-	Present	Active

DSL/NDSL Does not comply
EINECS/ELINCS Does not comply
ENCS Does not comply
IECSC Complies
KECL Does not comply
PICCS Complies
AICS Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Sodium hydroxide 1310-73-2	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Sodium hydroxide 1310-73-2	X	-	X
Water 7732-18-5	-	-	X
Zinc oxide 1314-13-2	X	-	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 3	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 3	Flammability 0	Physical hazards 0	Personal protection X

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGL(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals
 Food Research Journal
 Hazardous Substance Database
 International Uniform Chemical Information Database (IUCLID)
 Japan GHS Classification
 Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
 NIOSH (National Institute for Occupational Safety and Health)
 National Library of Medicine's ChemID Plus (NLM CIP)
 National Library of Medicine's PubMed database (NLM PUBMED)
 National Toxicology Program (NTP)
 New Zealand's Chemical Classification and Information Database (CCID)
 Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
 Organization for Economic Co-operation and Development High Production Volume Chemicals Program
 Organization for Economic Co-operation and Development Screening Information Data Set
 World Health Organization

Revision date 27-Dec-2022
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet