

User Guide for B/Ox™ 325

1.) Clean

Degrease area to be finished with a **5-12% by volume** in water solution of E-Kleen 148E cleaner at **100-150°F**. Time required will depend on amount of soil on the parts.

2.) Rinse

Rinse with cold water.

3.) Deoxidize

Remove surface oxide (if present) with **6-10 oz** per gallon solution of E-Pik 215.

4.) Rinse

Rinse with cold water.

5.) Blacken

Immerse in **25-50% by volume** B/Ox 325 solution for length of time necessary to achieve the depth of black.

6.) Rinse & Dry

Rinse with either hot or cold water, and force dry.

7.) Seal

You can achieve a variety of attractive antiqued or “highlighted” finishes by buffing, scratch brushing, barrel or vibratory burnishing.

Seal by immersing in one of the following:

- *For a hard, clear acrylic finish: E-Tec 520*
- *For a hard, clear wax finish: E-Tec 521*

Be sure to read and understand the Technical Data Sheets and Safety Data Sheets for each of these products before using them. Please see the B/Ox™ 325 Technical Data Sheet for more detailed processing instructions.